

A - SCS Gw - 20~ HOOK $13\frac{1}{2}'' \times 13\frac{1}{2}''$

B - REFIRE OF ~~PIA~~ PI 47. A.

30/6/91 12.05 PM 34

2- HERR 13 $\frac{1}{2}$ " x 13 $\frac{1}{2}$ "

27 P. 47. A.

11 11 11 11 11 MID GREY
L. BLUE

BUBBLES NOT
GASSED OFF.

2052

ON

HS

28/6/91

75

SLS SG.

2.10 7.20^{pm} 30^{°c}.

UP R3 OVEN NIGHT.

9/6/91 10.00AM ^{405^{°c}} ABORT UP R5. TO 950.

1.31 800

D+C SOFTENING.

BUT

2.10. 848

D SOFTENING BUT LUMPY.

C POOLCE

2.30 870.

C POOLING BUT

RIM BOWL

RPM DIP

A - ALMOST FLAT DEVITRIFYING

B. BUBC

2.48 891

D+E

DIP FLATTENED OUT

D POO

2.59. 903

3.11 916

E POOLED OUT ABOUT $\frac{1}{2}$ " BUT CRUSHE

3.18 923

E2
920D. P. ABOUT $\frac{3}{4}$ " NOT APPEAR TO RUN OVER R

RISE.

B BUBBLES RISING BUT NOT

3.26 930

D, P = $\frac{7}{8}$ AP.

EL =

RE

P = $\frac{5}{8}$

B BUBB

~~3.42~~

9.26

3.43

9.28

9.49

~~TE 2.02~~T. ELAPSED 800 - 949 = 2^H 12^M.

COOLED

3.54

801

~~ABORT~~

3.57

3.4.09

~~7.67~~

R7 AREA

1 $\frac{1}{4}$ "

RUN.

30/6/91

12.05 AM

348^{°c}.

1/7/91

10.05 AM

58^{°c}.

RB OFF.

12-25

338

TOL

HS 28/6/91 75

PI48

NO.

OVEN NIGHT.

SLS SGm

TO 950.

A	8
B	$4\frac{1}{2}$
C	$4\frac{1}{2}$
D	$4\frac{1}{2}$

34
APART?

FTENING.

BUT

ING BUT LUMPY.

C POOLED BUT SLIGHTLY LUMPY.

A. NOT FCA

NG BUT

Rim bowl

RIM DIP.

D SAME BUT MORE

Rim

FLAT

DEVITRIFYING

B. BUBBLES NOT RISEN.

FP FLATTENED OUT

D POOLED OUT ABOUT $\frac{1}{2}$ ".

OUT ABOUT $\frac{1}{2}$ " BUT CRUSHEN NOT RUN OVER RIM. 12.5 L.

3/4" NOT APPEAR TO RUN OVER RIM. - C+E BUBBLES STARTING TO
B BUBBLES RISING BUT NOT BURST. A DEVITRIFYING.

EL = RE, P = $\frac{5}{8}$

B BUBBLES BURSTING + FLATTENING.

20-944 = 2^h 12m.

COOLED DOOR OPEN NO COMP AIR. ABO
ABORT.

1/2" RUN.

28 OFF - 12-25 338 TDB OFF.

RESULT. C. WT. 5 LB 12 oz AFTER INITIAL FIRE

BLACK BITS
DOE TO
THAN RE

S. $13\frac{7}{8}$ P = $1\frac{7}{8}$

$15\frac{3}{4}$ MIN

16 $\frac{1}{4}$

MAX

S $13\frac{7}{8}$ P = $2\frac{3}{8}$
 $13\frac{7}{8}$

ORIBCE BROWN
K COCUA
WHERE
COPPER +
ORANGE TOUCH.

RIM
STATED
PARACELL.
Rim.
 $1\frac{1}{4}$ - $1\frac{1}{2}$ "
WIDE.
TAPERED.

CROSS SECTION

P148 C

12 in AFTER INITIAL FIRST ROUGH GRIND.

BLACK BITS, INSIDE POOLED OUT
DUE TO TEMP + (1-1) MORE ~~EXTRA~~ FLUX
THAN PREVIOUS P.P. VARE.

S $13\frac{7}{8}$ P = $1\frac{7}{8}$

$15\frac{3}{4}$ MIN H

$6\frac{1}{4}$ MAX

S ~~$13\frac{7}{8}$~~ P = $2\frac{3}{8}$
 $13\frac{7}{8}$

CH.

can

RESULT. 4 CB $7\frac{1}{2}$ oz.



$$14\frac{1}{4} \quad S=12\frac{3}{8} \quad P=1\frac{7}{8}$$

$$14 \quad S=12\frac{3}{8} \quad P=1\frac{5}{8}$$

Rim $\frac{1}{2}$ - $\frac{1}{4}$
TAPERED
AS. C
Rim STAYED PARALLEL.

P148 D.

SPACED

$$14 \frac{1}{4} \quad S = 12 \frac{3}{8} \quad P = 1 \frac{7}{8}$$

$$14 \quad \hline S = 12 \frac{3}{8} \quad P = 1 \frac{5}{8}$$

INTERIOR MOSTLY BLACK.
BLACK FUSED
BITS POOLED OUT

Rim $\frac{1}{2}$ - $\frac{1}{4}$
TAPERED
AS. C

Rim STRIPS PARALLEL.

RESULT ^{PI 48}_B.

REFIRE OF PI 47A.

OK MOST OF BUBBLES GONE